

# Jasic MIG - Wire Feed Drive Roll Guide Lists

## Jasic PRO - Jasic EVO - Jasic Evolve

Wire drive feed rolls are supplied in quantities of 1,  
If you require 2, order 2.  
If you require 4, order 4.  
and so on.

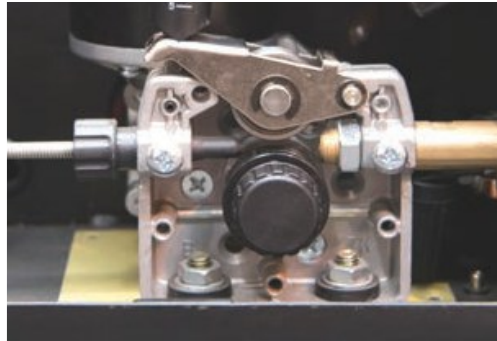


### Wire feed drive system

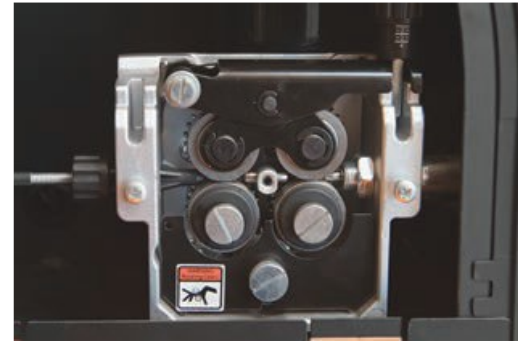
A conventional wire drive feed system comes as either a 2-roll or 4-roll drive which normally has a set of rolls where the lower is grooved and the upper roller has a flat surface (some 4 roll drive systems may have top and bottom rolls that are grooved).

The upper roller assembly of the drive system will have a tensioning arrangement to allow the user to adjust the pressure placed onto the welding wire to help feed the wire through the MIG torch.

A 4-roll drive system will provide a smoother and more reliable feed of the wire over a 2-roll drive system. Shown right are examples of 2-roll and 4-roll wire drive systems, these can vary in design depending on the model of the MIG machine.



Example shown above - 2 Roll drive system



Examples shown above - 4 Roll drive systems



### Wire Feed Rollers

Feed rolls are designed to match the welding wire type and size being used and there are 3 main types of rollers 'V' grooved, 'U' grooved and knurled (FCW) rollers which come in various sizes typically being 0.6mm, 0.8mm, 1.0mm, 1.2mm and 1.6mm.

All feed rolls have the relevant wire size and type stamped on the side of said roller (1.00mm V' as an example). On rollers with two grooves, its quite common that each groove will be for different wire sizes i.e. 0.6/0.8mm V or 1mm/1.2mm U, usually the outer (visible when installed) has the stamped wire size groove in use (but this can vary depending on manufacturer and roller type).

There are various designs of fixing feed rolls in place (depending on manufacturer) although generally drive rolls are removed by first releasing the upper pressure arm, unscrewing the feed roll retainer cap and sliding the roller from the shaft.



V Groove Roller

Are used for hard wires such as steel, stainless steel where the wire shape is not easily deformed due to tensioner pressure.



U Groove Roller

Are used for soft wires such as aluminium. This type of wire can easily deform its shape making poor current pick up at the contact tip.



Knurled Roller (FCW)

Are used on tubular 'flux' cored wires which are easily deformed in shape.







## Jasic Pro, EVO & Evolve MIG Machine Drive Feed Roll List

Model Image	Jasic Machine Part Number	Jasic Machine Description	Feed Roll Supplied with New Machine	Wilkinson Star Feed Roll Part Number	Optional Feed Roll Size + Types Available	Wilkinson Star Feed Roll Part Number
<b>JASIC PRO MIG MACHINES</b>						
	JM-160C	MIG 160 Multi Process Inverter (2 Roll Drive) (1 grooved drive roll required)	"V" Groove 0.6mm/0.8mm	10048354	"V" Groove 1.0mm/1.2mm	10048347
			"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
			Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
					"U" Groove 1.0mm/1.2mm	10048353
					Knurled 0.8mm/1.0mm (FCW)	10048338
	JM-200C	MIG 200 Multi Process Inverter (2 Roll Drive) (1 grooved drive roll required)	"V" Groove 0.6mm/0.8mm	10048354	"V" Groove 1.0mm/1.2mm	10048347
			"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
			Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
					"U" Groove 1.0mm/1.2mm	10048353
					Knurled 0.8mm/1.0mm (FCW)	10048338
	JM-200CS	MIG 200 Synergic Multi Process Inverter (2 Roll Drive) (1 grooved drive roll required)	"V" Groove 0.6mm/0.8mm	10048354	"V" Groove 1.0mm/1.2mm	10048347
			"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
			Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
					"U" Groove 1.0mm/1.2mm	10048353
					Knurled 0.8mm/1.0mm (FCW)	10048338
	JM-200PFC	MIG 200 PFC Multi Process Inverter (2 Roll Drive) (1 grooved drive roll required)	"V" Groove 0.6mm/0.8mm	10048354	"V" Groove 1.0mm/1.2mm	10048347
			"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
			Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
					"U" Groove 1.0mm/1.2mm	10048353
					Knurled 0.8mm/1.0mm (FCW)	10048338
	JM-202C	MIG 202 Inverter Compact (2 Roll Drive) (1 grooved drive roll required)	"V" Groove 0.8mm/1.0mm	10031901	"V" Groove 0.6mm/0.8mm	10016540
			Flat Pressure Roll	20005043	"V" Groove 1.0mm/1.2mm	10031902
					"U" Groove 0.8mm/1.0mm	10016541
					"U" Groove 1.0mm/1.2mm	10029922
					Knurled 1.0mm/1.2mm (FCW)	10029929
	(JM-250C) JM-252C	MIG 252 Inverter Compact (2 Roll Drive) (1 grooved drive roll required)	"V" Groove 0.8mm/1.0mm	10031901	"V" Groove 0.6mm/0.8mm	10016540
			Flat Pressure Roll	20005043	"V" Groove 1.0mm/1.2mm	10031902
					"U" Groove 0.8mm/1.0mm	10016541
					"U" Groove 1.0mm/1.2mm	10029922
					Knurled 1.0mm/1.2mm (FCW)	10029929
	JM-250P	MIG 250 Pulse Compact Multi Process Inverter (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 0.8mm/1.0mm	10054934	"V" Groove 0.6mm/0.8mm	1004V0608
			"V" Groove 1.0mm/1.2mm	10054932	"V" Groove 1.2mm/1.6mm	10054935
			"U" Groove 0.9mm/1.0mm	10068612	"U" Groove 1.2mm/1.6mm	10054931
			"U" Groove 1.0mm/1.2mm	10054930	Knurled 1.0mm/1.2mm	10062293
			Flat Pressure Roll	10054937	Knurled 1.2mm/1.6mm	10062292
			V Pressure Roll 1.00mm/1.2mm	10054936	V Pressure Roll 1.2mm/1.6mm	10054933





Model Image	Jasic Machine Part Number	Jasic Machine Description	Feed Roll Supplied with New Machine	Wilkinson Star Feed Roll Part Number	Optional Feed Roll Size + Types Available	Wilkinson Star Feed Roll Part Number
<b>JASIC PRO MIG MACHINES</b>						
	JM-250S	MIG 250 Separate multi Process Inverter (2 Roll Drive) (1 grooved drive rolls required)	"V" Groove 0.8mm/1.0mm	10031901	"V" Groove 0.6mm/0.8mm	10016540
			Flat Pressure Roll	20005043	"V" Groove 1.0mm/1.2mm	10031902
					"U" Groove 0.8mm/1.0mm	10016541
					"U" Groove 1.0mm/1.2mm	10029922
					Knurled 1.0mm/1.2mm (FCW)	10029929
	(JM-350C) JM-352C	MIG 352 Inverter Compact (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
			Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
					"V" Groove 1.2mm/1.6mm	10029314
					"U" Groove 0.8mm/1.0mm	10029899
					"U" Groove 1.0mm/1.2mm	10016532
					"U" Groove 1.2mm/1.6mm	10016599
					Knurled 0.9mm/1.2mm (FCW)	10029902
					Knurled 1.2mm/1.6mm (FCW)	10029903
	JM-270S	MIG 270 Multi Process Inverter Separate (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
			Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
					"V" Groove 1.2mm/1.6mm	10029314
					"U" Groove 0.8mm/1.0mm	10029899
					"U" Groove 1.0mm/1.2mm	10016532
					"U" Groove 1.2mm/1.6mm	10016599
					Knurled 0.9mm/1.2mm (FCW)	10029902
					Knurled 1.2mm/1.6mm (FCW)	10029903
	JM-352S	MIG 350 Multi Process Inverter Separate (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
			Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
					"V" Groove 1.2mm/1.6mm	10029314
					"U" Groove 0.8mm/1.0mm	10029899
					"U" Groove 1.0mm/1.2mm	10016532
					"U" Groove 1.2mm/1.6mm	10016599
					Knurled 0.9mm/1.2mm (FCW)	10029902
					Knurled 1.2mm/1.6mm (FCW)	10029903



Model Image	Jasic Machine Part Number	Jasic Machine Description	Feed Roll Supplied with New Machine	Wilkinson Star Feed Roll Part Number	Optional Feed Roll Size + Types Available	Wilkinson Star Feed Roll Part Number
<b>JASIC PRO MIG MACHINES</b>						
	JM-352WC	MIG 350 Separate Water Cooled Multi Process Inverter (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
			Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
					"V" Groove 1.2mm/1.6mm	10029314
					"U" Groove 0.8mm/1.0mm	10029899
					"U" Groove 1.0mm/1.2mm	10016532
					"U" Groove 1.2mm/1.6mm	10016599
					Knurled 0.9mm/1.2mm (FCW)	10029902
					Knurled 1.2mm/1.6mm (FCW)	10029903
	JM-452S	MIG 450 Separate Multi Process Inverter (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
			Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
					"V" Groove 1.2mm/1.6mm	10029314
					"U" Groove 0.8mm/1.0mm	10029899
					"U" Groove 1.0mm/1.2mm	10016532
					"U" Groove 1.2mm/1.6mm	10016599
					Knurled 0.9mm/1.2mm (FCW)	10029902
					Knurled 1.2mm/1.6mm (FCW)	10029903
	JM-452S-WC	MIG 450 Separate Water Cooled Multi Process Inverter (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
			Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
					"V" Groove 1.2mm/1.6mm	10029314
					"U" Groove 0.8mm/1.0mm	10029899
					"U" Groove 1.0mm/1.2mm	10016532
					"U" Groove 1.2mm/1.6mm	10016599
					Knurled 0.9mm/1.2mm (FCW)	10029902
					Knurled 1.2mm/1.6mm (FCW)	10029903
	JM-350P	MIG 350 Pulse Separate Water Cooled Multi Process Inverter (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 0.8mm/1.0mm	10054934	"V" Groove 0.6mm/0.8mm	1004V0608
			"V" Groove 1.0mm/1.2mm	10054932	"V" Groove 1.2mm/1.6mm	10054935
			"U" Groove 1.0mm/1.2mm	10054930	Knurled 1.0mm/1.2mm	10062293
			"U" Groove 1.2mm/1.6mm	10054931	Knurled 1.2mm/1.6mm	10062292
			Flat Pressure Roll	10054937	V Pressure Roll 1.2mm/1.6mm	10054933
			V Pressure Roll 1.00mm/1.2mm	10054936		



Model Image	Jasic Machine Part Number	Jasic Machine Description	Feed Roll Supplied with New Machine	Wilkinson Star Feed Roll Part Number	Optional Feed Roll Size + Types Available	Wilkinson Star Feed Roll Part Number
<b>JASIC PRO MIG MACHINES</b>						
	JM-500P	MIG 500P Pulse Water Cooled Multi Process Inverter Separate (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 1.0mm/1.2mm	10054932	"V" Groove 0.6mm/0.8mm	1004V0608
			V Pressure Roll 1.2mm/1.6mm	10054933	"V" Groove 0.8mm/1.0mm	10054934
			"U" Groove 1.0mm/1.2mm	10054930	V Pressure Roll 1.00mm/1.2mm	10054936
			"U" Groove 1.2mm/1.6mm	10054931	"V" Groove 1.2mm/1.6mm	10054935
			Flat Pressure Roll	10054937	Knurled 1.0mm/1.2mm	10062293
					Knurled 1.2mm/1.6mm	10062292
	JM-500S-WC	MIG 500 Synergic Water Cooled Multi Process Inverter Separate (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 1.0mm/1.2mm	10054932	"V" Groove 0.6mm/0.8mm	1004V0608
			V Pressure Roll 1.2mm/1.6mm	10054933	"V" Groove 0.8mm/1.0mm	10054934
			"U" Groove 1.0mm/1.2mm	10054930	"V" Groove 1.2mm/1.6mm	10054935
			"U" Groove 1.2mm/1.6mm	10054931	Knurled 1.0mm/1.2mm	10062293
			Flat Pressure Roll	10054937	Knurled 1.2mm/1.6mm	10062292
					V Pressure Roll 1.00mm/1.2mm	10054936





## Jasic Pro, EVO & Evolve MIG Machine Drive Feed Roll List

Model Image	Jasic Machine Part Number	Jasic Machine Description	Feed Roll Supplied with New Machine	Wilkinson Star Feed Roll Part Number	Optional Feed Roll Size + Types Available	Wilkinson Star Feed Roll Part Number
<b>JASIC EVO MACHINES</b>						
	EVO EPM-160C	EVO MIG 160C Multi Process Inverter (2 Roll Drive) (1 grooved drive roll required)	"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
			Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
					"U" Groove 1.0mm/1.2mm	10048353
					"V" Groove 0.6mm/0.8mm	10048354
					"V" Groove 0.8mm/1.0mm	10048356
					"V" Groove 1.0mm/1.2mm	10048347
					0.8mm/1.0mm (FCW)	10048338
	EVO EPM-200C	EVO MIG 200C Multi Process Inverter (2 Roll Drive) (1 grooved drive roll required)	"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
			Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
					"U" Groove 1.0mm/1.2mm	10048353
					"V" Groove 0.6mm/0.8mm	10048354
					"V" Groove 0.8mm/1.0mm	10048356
					"V" Groove 1.0mm/1.2mm	10048347
					0.8mm/1.0mm (FCW)	10048338
	EVO EM-160C	EVO MIG 160C Multi Process Inverter (2 Roll Drive) (1 grooved drive rolls required)	"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
			Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
					"U" Groove 1.0mm/1.2mm	10048353
					"V" Groove 0.6mm/0.8mm	10048354
					"V" Groove 0.8mm/1.0mm	10048356
					"V" Groove 1.0mm/1.2mm	10048347
					0.8mm/1.0mm (FCW)	10048338
	EVO EM-200C	EVO MIG 200C Multi Process Inverter (2 Roll Drive) (1 grooved drive rolls required)	"V" Groove 0.8mm/1.0mm	10048356	"U" Groove 0.6mm/0.8mm	10048352
			Flat Pressure Roll	B6200ZZ	"U" Groove 0.8mm/1.0mm	10048349
					"U" Groove 1.0mm/1.2mm	10048353
					"V" Groove 0.6mm/0.8mm	10048354
					"V" Groove 0.8mm/1.0mm	10048356
					"V" Groove 1.0mm/1.2mm	10048347
					0.8mm/1.0mm (FCW)	10048338
	EVO EM-200CT	EVO MIG 200CT Multi Process Inverter (2 Roll Drive) (1 grooved drive rolls required)	"V" Groove 0.8mm/1.0mm	10031901	"V" Groove 0.6mm/0.8mm	10016540
			Flat Pressure Roll	20005043	"V" Groove 0.8mm/1.0mm	10031901
					"V" Groove 1.0mm/1.2mm	10031902
					"U" Groove 0.8mm/1.0mm	10016541
					"U" Groove 1.0mm/1.2mm	10029922
					1.0mm/1.2mm (FCW)	10029929
	EVO EM-250CT	EVO MIG 250CT Multi Process Inverter (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 0.8mm/1.0mm	10036428	"V" Groove 0.6mm/0.8mm	10055168
			Pressure Roll Assembly	10060951	"V" Groove 0.8mm/1.0mm	10036428
					"V" Groove 1.0mm/1.2mm	10039481
					"V" Groove 1.2mm/1.6mm	10029314
					"U" Groove 0.8mm/1.0mm	10029899
					"U" Groove 1.0mm/1.2mm	10016532
					"U" Groove 1.2mm/1.6mm	10016599
					Knurled 0.9mm/1.2mm (FCW)	10029902
					Knurled 1.2mm/1.6mm (FCW)	10029903



Model Image	Jasic Machine Part Number	Jasic Machine Description	Feed Roll Supplied with New Machine	Wilkinson Star Feed Roll Part Number	Optional Feed Roll Size + Types Available	Wilkinson Star Feed Roll Part Number
<b>JASIC EVO MIG MACHINES</b>						
	EM-350C	EVO MIG 350 Compact Air Cooled Multi Process Inverter (4 Roll Drive *) (4 grooved drive rolls required)	Feed Roller 1.0mm/1.2mm "V" Groove	51007928	Feed Roller 0.6mm/0.8mm "V" Groove	51007930
			Feed Roller 1.0mm/1.2mm "U" Groove	51007918	Feed Roller 1.2mm/1.6mm "V" Groove	51007926
			* The EM-350CT requires qty 4 drive rolls (all are grooved).		Feed Roller 0.8mm/1.0mm "U" Groove	51007919
					Feed Roller 1.2mm/1.6mm "U" Groove	51008786
					Feed Roller 0.8mm/0.9mm FCW	51007925
					Feed Roller 1.0mm/1.2mm FCW	51007921
					Feed Roller 1.2mm/1.6mm FCW	51007923
	EM-350S	EVO MIG 350 Separate Air Cooled Multi Process Inverter (4 Roll Drive *) (4 grooved drive rolls required)	Feed Roller 1.0mm/1.2mm "V" Groove	51007928	Feed Roller 0.6mm/0.8mm "V" Groove	51007930
			Feed Roller 1.0mm/1.2mm "U" Groove	51007918	Feed Roller 1.2mm/1.6mm "V" Groove	51007926
			* The EM-350S requires qty 4 drive rolls (all are grooved).		Feed Roller 0.8mm/1.0mm "U" Groove	51007919
					Feed Roller 1.2mm/1.6mm "U" Groove	51008786
					Feed Roller 0.8mm/0.9mm FCW	51007925
					Feed Roller 1.0mm/1.2mm FCW	51007921
					Feed Roller 1.2mm/1.6mm FCW	51007923
	EM-350S-WC	EVO MIG 350 Separate Water Cooled Multi Process Inverter (4 Roll Drive *) (4 grooved drive rolls required)	Feed Roller 1.0mm/1.2mm "V" Groove	51007928	Feed Roller 0.6mm/0.8mm "V" Groove	51007930
			Feed Roller 1.0mm/1.2mm "U" Groove	51007918	Feed Roller 1.2mm/1.6mm "V" Groove	51007926
			* The EM-350S-WC requires qty 4 drive rolls (all are grooved).		Feed Roller 0.8mm/1.0mm "U" Groove	51007919
					Feed Roller 1.2mm/1.6mm "U" Groove	51008786
					Feed Roller 0.8mm/0.9mm FCW	51007925
					Feed Roller 1.0mm/1.2mm FCW	51007921
					Feed Roller 1.2mm/1.6mm FCW	51007923



Model Image	Jasic Machine Part Number	Jasic Machine Description	Feed Roll Supplied with New Machine	Wilkinson Star Feed Roll Part Number	Optional Feed Roll Size + Types Available	Wilkinson Star Feed Roll Part Number
<b>JASIC EVO MIG MACHINES</b>						
	EM-500S	EVO MIG 350 Separate Air Cooled Multi Process Inverter (4 Roll Drive *) (4 grooved drive rolls required)	Feed Roller 1.0mm/1.2mm "V" Groove	51007928	Feed Roller 0.6mm/0.8mm "V" Groove	51007930
			Feed Roller 1.0mm/1.2mm "U" Groove	51007918	Feed Roller 1.2mm/1.6mm "V" Groove	51007926
			* The EM-500S-WC requires qty 4 drive rolls (all are grooved).		Feed Roller 0.8mm/1.0mm "U" Groove	51007919
					Feed Roller 1.2mm/1.6mm "U" Groove	51008786
					Feed Roller 0.8mm/0.9mm FCW	51007925
					Feed Roller 1.0mm/1.2mm FCW	51007921
					Feed Roller 1.2mm/1.6mm FCW	51007923
	EM-500S-WC	EVO MIG 350 Separate Water Cooled Multi Process Inverter (4 Roll Drive *) (4 grooved drive rolls required)	Feed Roller 1.0mm/1.2mm "V" Groove	51007928	Feed Roller 0.6mm/0.8mm "V" Groove	51007930
			Feed Roller 1.0mm/1.2mm "U" Groove	51007918	Feed Roller 1.2mm/1.6mm "V" Groove	51007926
			* The EM-500S-WC requires qty 4 drive rolls (all are grooved).		Feed Roller 0.8mm/1.0mm "U" Groove	51007919
					Feed Roller 1.2mm/1.6mm "U" Groove	51008786
					Feed Roller 0.8mm/0.9mm FCW	51007925
					Feed Roller 1.0mm/1.2mm FCW	51007921
					Feed Roller 1.2mm/1.6mm FCW	51007923



Model Image	Jasic Machine Part Number	Jasic Machine Description	Feed Roll Supplied with New Machine	Wilkinson Star Feed Roll Part Number	Optional Feed Roll Size + Types Available	Wilkinson Star Feed Roll Part Number
<b>JASIC EVOLVE MIG MACHINES</b>						
	JEV-200DP	MIG EVOLVE 200 Multi Process Inverter Compact (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
			"U" Groove 1.0mm/1.2mm	10016532	"V" Groove 0.8mm/1.0mm	10036428
			Pressure Roll Assembly	10060951	"V" Groove 1.2mm/1.6mm	10029314
					"U" Groove 0.8mm/1.0mm	10029899
					Knurled 0.9mm/1.2mm (FCW)	10029902
	JEV-300 JEV-400	MIG EVOLVE 300/400 Multi Process Inverter Compact (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
			"U" Groove 1.0mm/1.2mm	10016532	"V" Groove 0.8mm/1.0mm	10036428
			Pressure Roll Assembly	10060951	"V" Groove 1.2mm/1.6mm	10029314
					"U" Groove 0.8mm/1.0mm	10029899
					Knurled 0.9mm/1.2mm (FCW)	10029902
	JEV-500	MIG EVOLVE 400 c/w WFU Multi Process Inverter Compact (4 Roll Drive) (2 grooved drive rolls required)	"V" Groove 1.0mm/1.2mm	10039481	"V" Groove 0.6mm/0.8mm	10055168
			"U" Groove 1.0mm/1.2mm	10016532	"V" Groove 0.8mm/1.0mm	10036428
			Pressure Roll Assembly	10060951	"V" Groove 1.2mm/1.6mm	10029314
					"U" Groove 0.8mm/1.0mm	10029899
					Knurled 0.9mm/1.2mm (FCW)	10029902
				Knurled 1.2mm/1.6mm (FCW)	10029903	



**Jasic PRO**

**Jasic EVO**

**Jasic Evolve**

# **Jasic MIG - Wire Feed Roll Guide Lists**

**Wire drive feed rolls are supplied in quantities of 1,  
if you require 2, please order 2  
if you require 4, please order 4  
and so on.**